

Date: Wednesday, 01/04/2009 9:10:13 AM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BASKET RIBS
Job Number :	46771		
Estimate Number :	13652		
P.O. Number :		Part Number :	D22351
This Issue :	01/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2235 REV B1
First Issue :	//	Project Number :	N/A
Previous Run :	46627	Drawing Revision :	B1
		Material :	
Written By :		Due Date :	07/04/2009
Checked & Approved By :	JUD 09.04.01		
Comment :	Est Rev:A New Issue 08-12-01 DD verified by:EC		

Qty: 8 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
✓ 1.0	D31661	Basket Hoop
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Basket Hoop Batch: B46628		
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
Comment: LARGE FABRICATION RESOURCE 1 1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Basket CELL		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

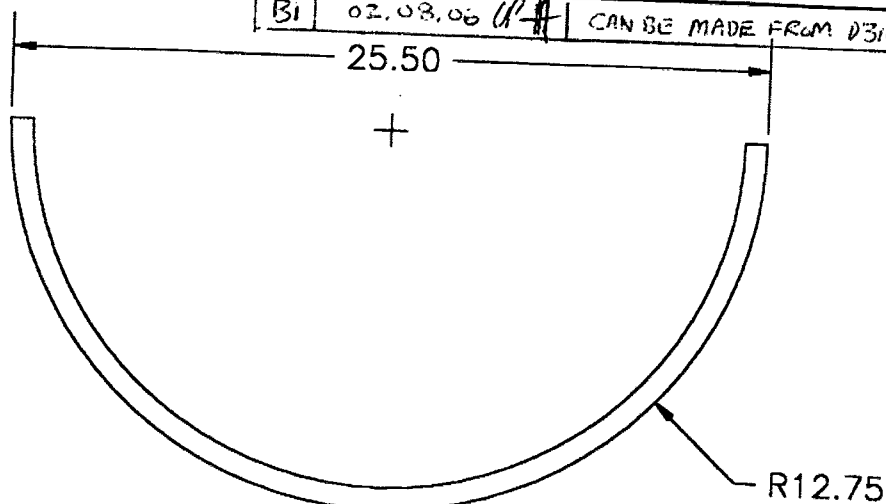
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

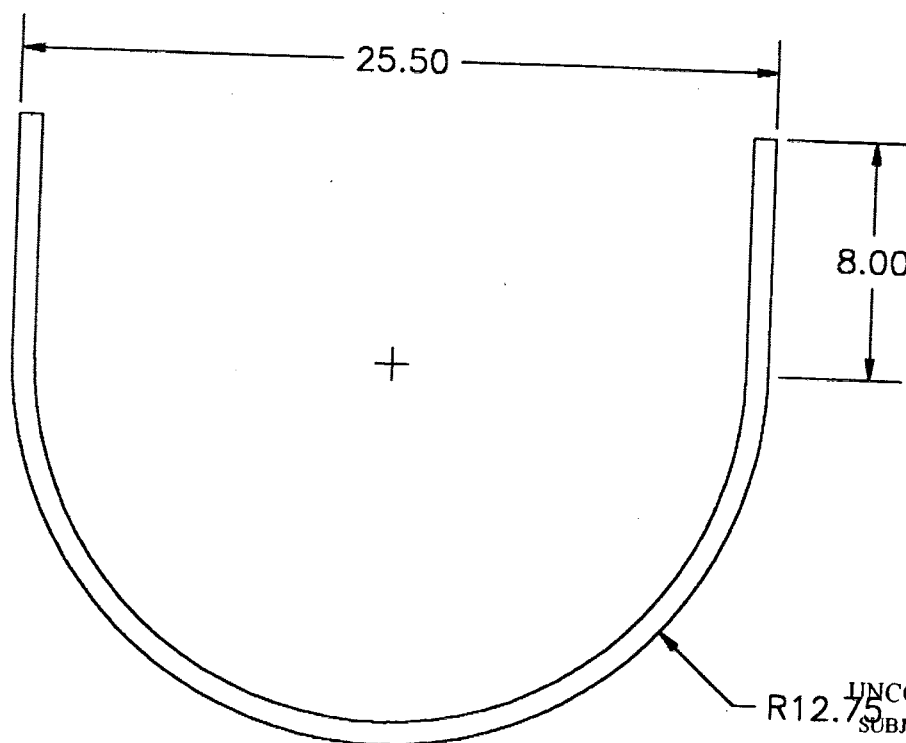


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED	APPROVED	D2235	SHEET 1 OF 1
DATE		TITLE	SCALE
94:12:16		BASKET RIBS	
Bi 02.08.06		CAN BE MADE FROM D3166-1	

RELEASED
R 960507



D2235-1



D2235-3

CAN BE MADE FROM D3166-1 Δ Bi
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 46771